

XO® 4

Retrofit of Dürr Vistacam iX



YB-996
Version 1.00

XO CARE A/S
Usserød Mølle
Håndværkersvinget 6
DK 2970 Hørsholm
Denmark

+45 70 20 55 11
info@xo-care.com
www.xo-care.com



WARNING:

When making changes and handling electronics in the XO 4 Unit – always use ESD antistatic wristband (UC-600).



Tools:
Torx 20
Torx 10



The complete kit.
XO-085 Dürr VistaCam iX



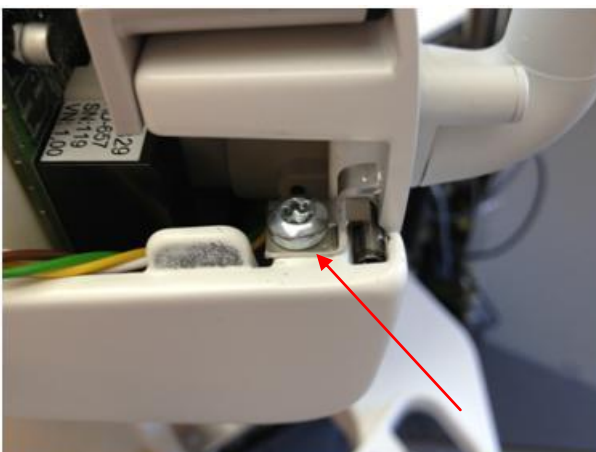
1. Remove the end caps from the instrument bridge.



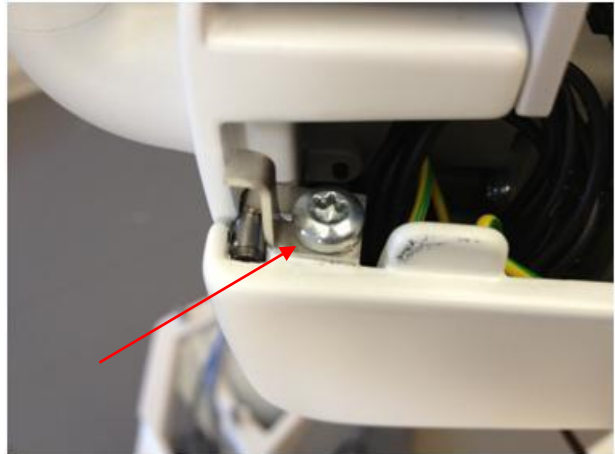
2. Loosen the two torx 20 bolts in the instrument bridge top cover. Remove the top cover.



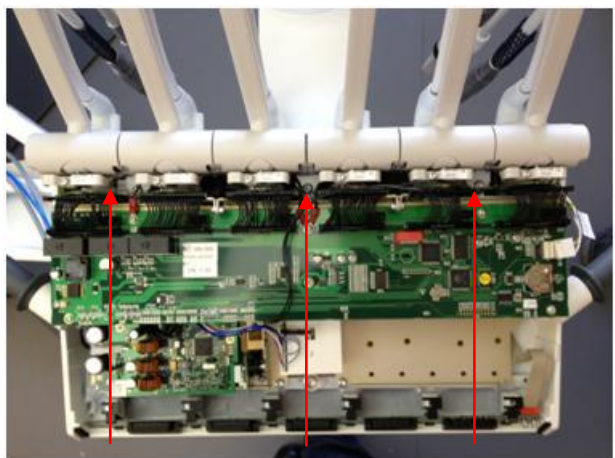
3. Loosen the right hand attachment bolts for the suspension rack.



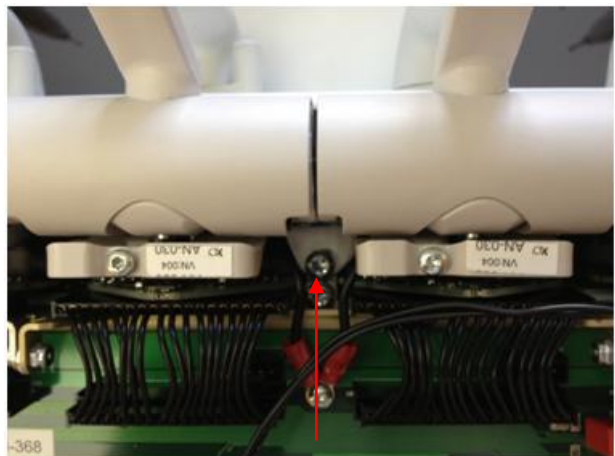
4. Loosen the left hand attachment bolt for the suspension rack.



5. Loosen the three attachment bolts on the suspension rack.



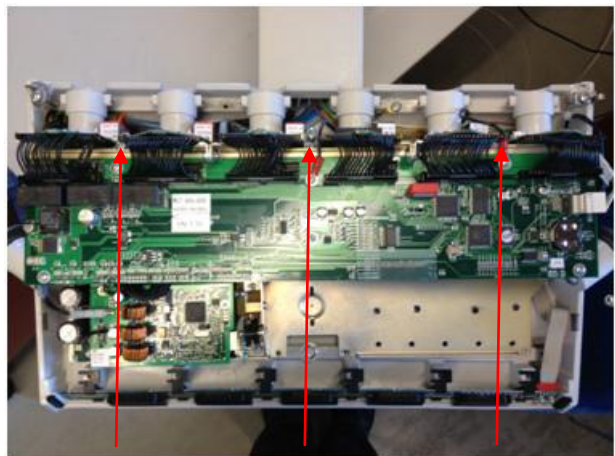
6. Make sure to remove the correct bolts.



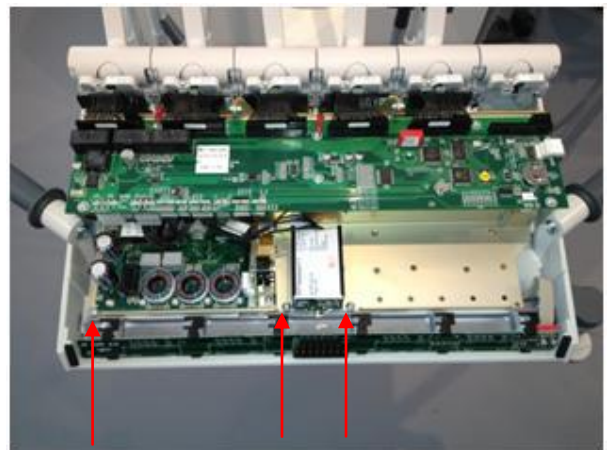
7. Remove the suspension rack



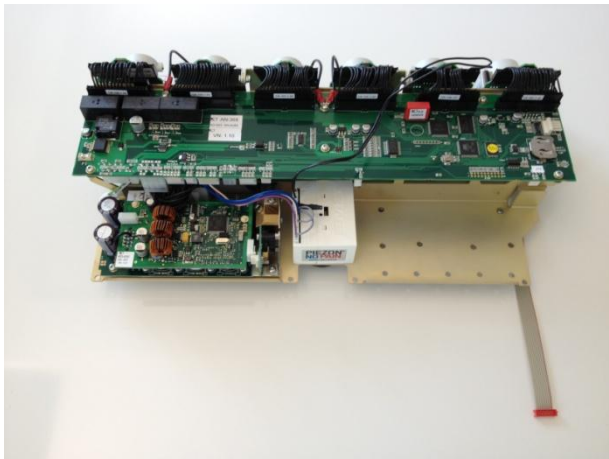
8. Loosen the three PCB rack attachment bolts.



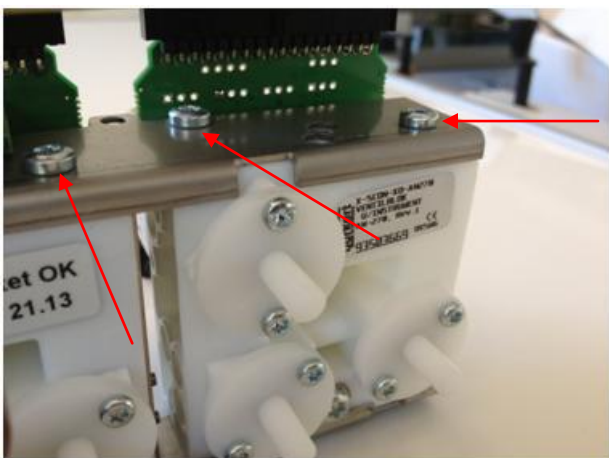
9. Loosen the three PCB rack attachment bolts.



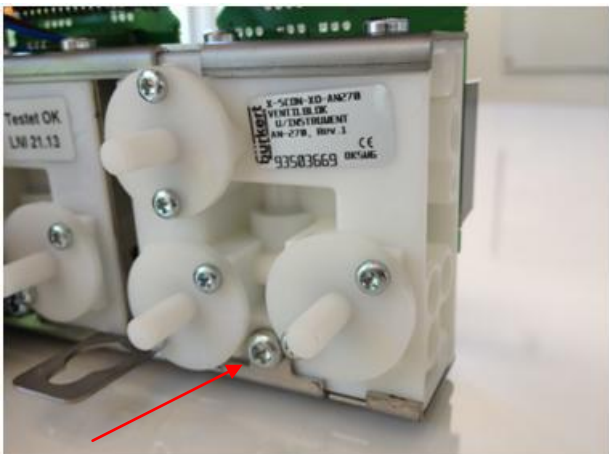
10. Disconnect all air, water and electric connections, and remove the PCB rack.



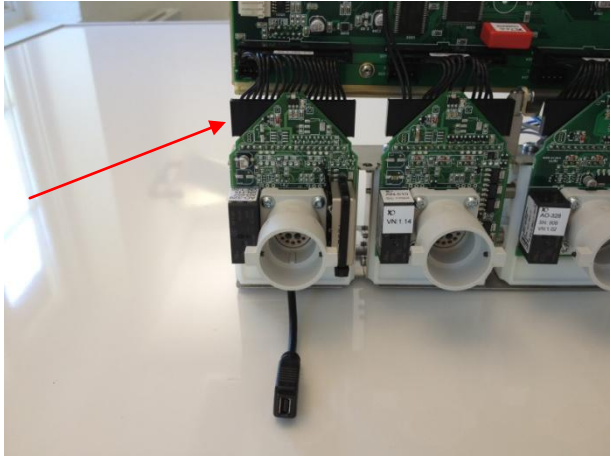
11. Remove the 3 upper attachment bolts in the right hand side of the valve block rack.



12. Remove the lower attachment bolt from the valve block rack.



13. Disconnect cable CA-101.



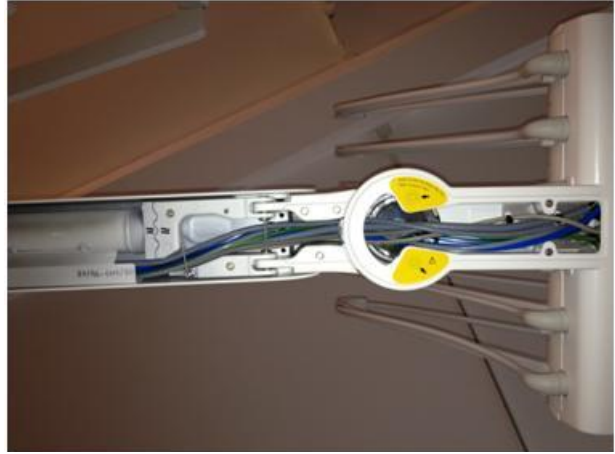
14. Remove the valve block position 6.



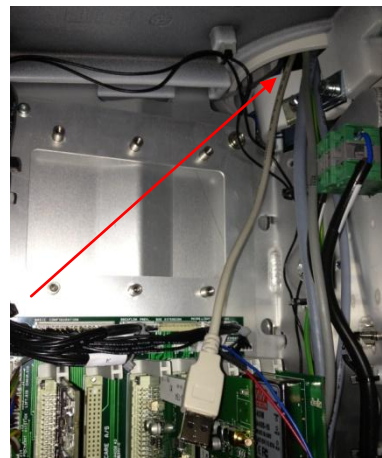
15. Remove the rear arm covers.



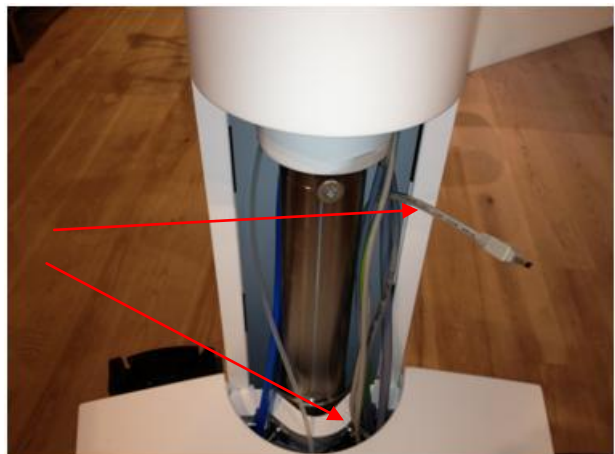
16. Remove the forward arm covers.



17. Install the cable starting from the Unit stand.



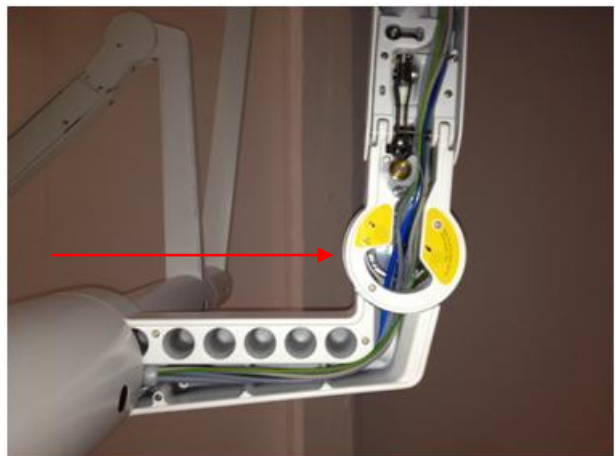
18. Remove the stand cover and pull the cable from the Unit stand to the instrument bridge arm.



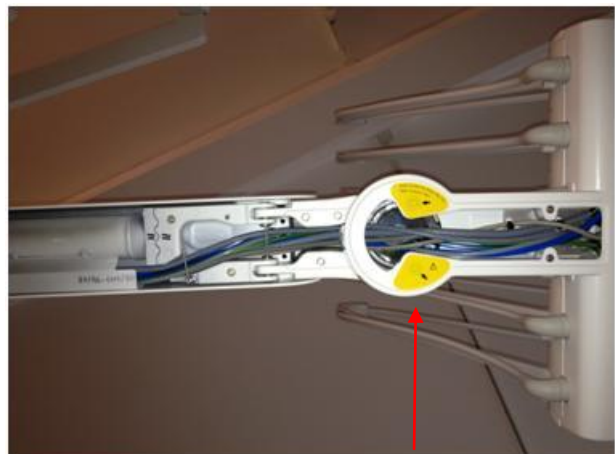
19. Drag the cables to towards the bridge arm.



20. Pull the cable trough the rear arm joint.



21. Pull the cable trough the forward arm joint.



22. Connect the cable to the valve block cable.



23. In the technician menu select suspension PCB AD-655.

