

**XO<sup>®</sup> 4**

**RETROFIT OF XO WATER SOFTENER**

YB-981  
Version 1.10

XO CARE A/S  
Usserød Mølle  
Håndværkersvinget 6  
DK 2970 Hørsholm  
Denmark

+45 70 20 55 11  
info@xo-care.com  
www.xo-care.com





Included parts

1 pcs Filter  
1 pcs Filter bracket  
1 pcs 1100 mm x 6 mm tube  
1 pcs 1500 mm x 6 mm tube  
2 pcs 6 x 12 mm bolts  
2 pcs 6 mm washers  
2 pcs Dürr connect fittings  
1 pcs Dürr connect fitting  
2 pcs tie wraps  
1 pcs 2200 mm drain hose

Tools

PH1 Screwdriver  
Torx 30 Screwdriver

Remove the unit panels.



Place the filter bracket in the correct position.



Attach the bracket with the bolts.



Make sure the bracket is installed in the exact same position as on this picture.



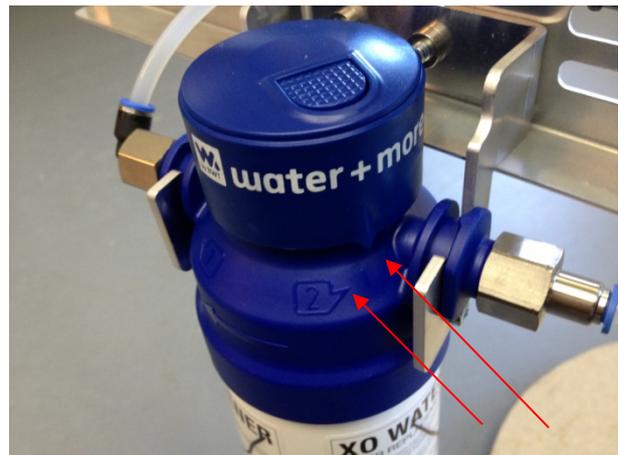
Install the filter assembly in the filter bracket.



Be aware of the flow direction on the filter assembly.



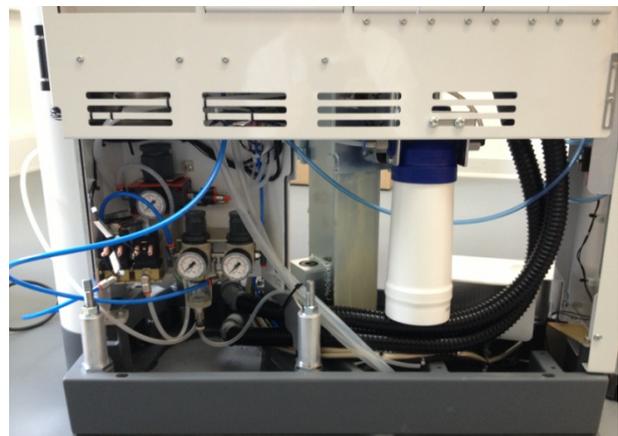
Make sure the regulator is in position 2.



Install the new black drain water hose(s).



The drain hose(s) should be routed under the filter cartridge.



The drain hose(s) should be routed through the chassis.



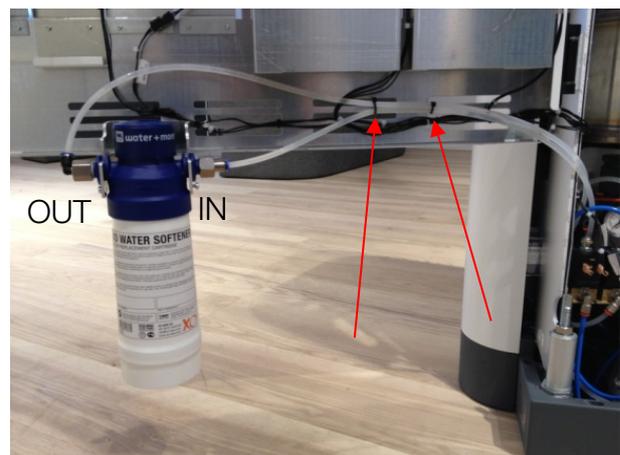
Measure the distance to the drain outlet in the floor. Cut the black drain hose in the correct length.



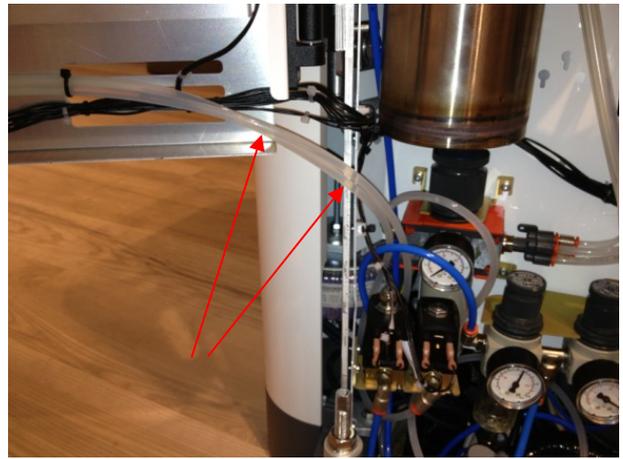
On XO 4 Units with cuspidor valve, reposition the drain fittings in accordance with schematic AN-066 in this instruction manual.



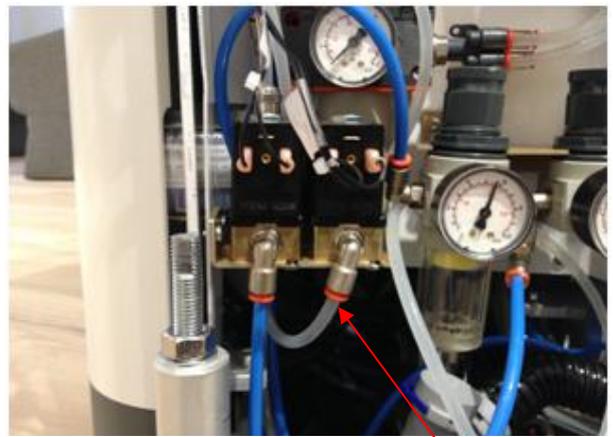
Attach the water hoses to the service panel.



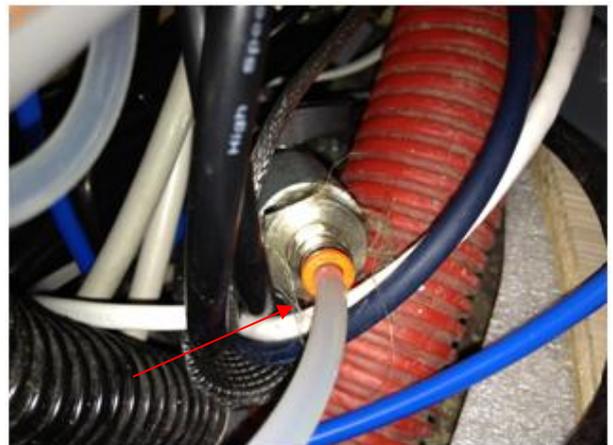
Route the water tubes in order to avoid bending.



Connect the outlet tube from the filter, to the inlet on the main water valve.



Connect the input hose from the filter to the public water supply fitting.



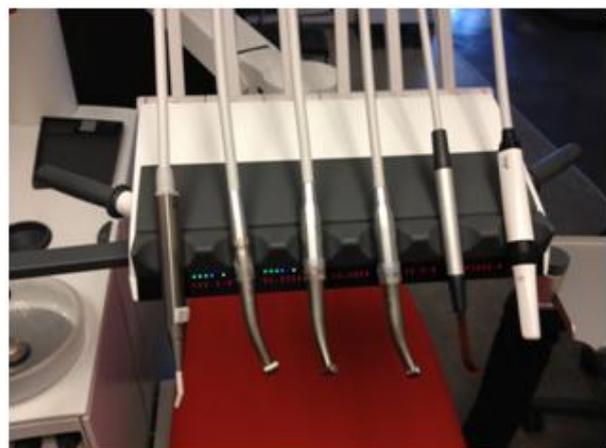
Fill out the date of installation and date of next replacement on the label. The filter cartridge shall be replaced at least once a year. See specification for special water conditions in the filter manual.



Install the access panels in reverse order.



Bleed the water system by using all water systems on the unit until clear water flows.





Posi- tion	Vare nummer	Vare beskrivelse	Antal	Res.del nummer	Er stykkliste	Flerre farver
1	AN-074	Slange, Ø25, FT,ventil	1		TRUE	
2	AN-075	Slange, Ø25, FT,ventil	1		TRUE	
3	AN-076	Slange, Ø25, FT,ventil	1		TRUE	
4	AN-183	Slange, fontøventil, sug	1		TRUE	
5	MC-900	Beslag, fasthøler, Dørr	1			
6	MG-485	Bøsning, kontrol, fontøventil	2			
7	MG-674	Beslag, fontøventil	1			
8	MG-675	Indsats, fontøventil	1			
9	MR-212	O-ring Ø25x2	2			
10	UC-742	Blind plug, Ø4 Air hose	1		FALSE	FALSE
11	UC-823	Fontøventil, Dørr	1			
12	UG-111	GFskruer formC M04x06	2			
13	UG-148	Plastskruer BN-13255 4x12	2			
14	UG-149	Skruer, BK4851-3x20	2			
15	UG-207	Møtrik, M3	2			
16	UG-222	GFskruer formC M05x12	3			
17	UG-320	O-ring, 20x2	16			
18	UG-691	Lynfit, V-stykke, 4/2	1			
19	UG-721	Dørr connect, søpleled-45	7			
20	UG-723	Dørr connect, T-stykke, 2-høn, 1-høn	1			
21	UG-724	Dørr connect, vinkel-90	2			
22	UG-728	Dørr connect, V-stykke	1			
23	UG-730	Dørr connect, clips, blå	20			
24	UG-732	Dørr reduktion	1			
25	UG-736		2			
26	UG-925	Panel, Dørr, fontøne	1			

Revisi- on	Dato	Rettelser	navn
a			
b			
c			
d			

Materi-	Titel	Erstatte-	Erstatte-
-	Fontøventil X04	NT	AN-066
Tot. -		Erstatte-	af:

MAIth.	2:5	slde 2 af 2
Tegn	2004-10-16	RSE
Kenst		
Dør	-	
O.Beh.	-	

Erstatte-	3
-----------	---